

DRILL GRINDING MACHINE BSG 20/2

ITEM NO. 17651

Precise, simple, solid

Our entry-level model for simply resharpening of twist drills from Ø 2 – 20 mm.

- ✓ grants highest cutting edge symmetry
- ✓ quick and easy handling
- ✓ sharpens twist drills from Ø 2 – 20 mm
- ✓ Special drills: step drills, sheet metal- and wood drills
- ✓ compact construction

Introductory video:

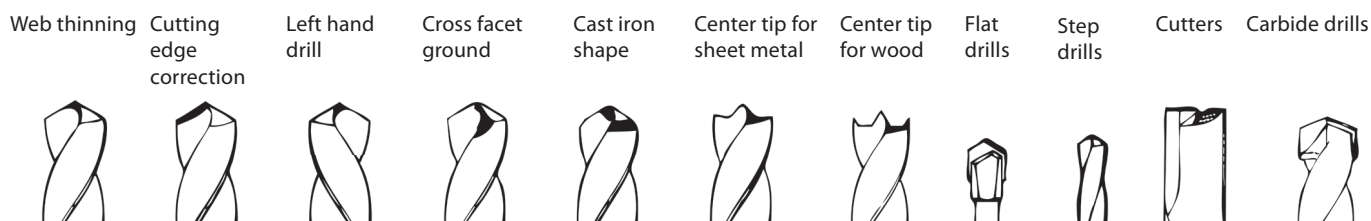


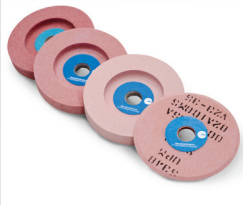
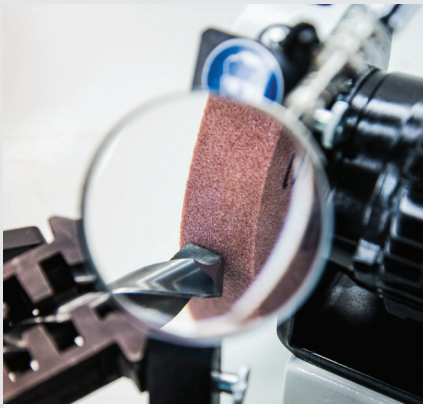
TECHNICAL DATA

Clamping range: Ø 2 to 20 mm
Corundum wheel: 125 x 20 x 20 x 75 mm
Motor: 230 V, 50 – 60 Hz, 120 W (also available 110 V, 50 Hz)
Weight net: 17,4 kg
Revolutions: 2840 rpm⁻¹
Clearance- and top angle: to be adjusted stepless
Dim (L x W x H): 290 x 220 x 250 mm
Adjustable motor unit

BASIC VERSION

- Corundum wheel Ø 125 mm, grit 80
- Optic with flexible goose neck
- Grinding wheel dresser with diamond
- Granite base slap





Corundum grinding wheel

- Item No. 10535** Grit 60 125 x 20 x 20 mm (coarse)
- Item No. 10529** Grit 80 125 x 20 x 20 mm (standard)
- Item No. 10530** Grit 180 125 x 20 x 20 mm (fine)
- Item No. 10532** Grit 100 125 x 05 x 20 mm (HSS-wood drills)
- Item No. 10533** Grit 100 125 x 10 x 20 mm



Diamond grinding wheel

- Item No. 14580** wide, complete with support 125 mm, covered on 3 sides, D76/3 for carbide drills
- Item No. 14581** thin, complete with support 125 mm, covered on 3 sides, D76/3 for carbide drills
- Item No. 16490** CBN-grinding wheel B76 (standard)
- Item No. 17073** CBN-grinding wheel B126
- Item No. 17556** CBN-grinding wheel B46



Cleaning- and sharpening stone

- Item No. 15855** for diamond grinding wheels



- Item No. 18658** Grinding wheel fixture



Morse taper sleeve

- Item No. 10542** for short MK1 drills
- Item No. 10543** for short MK2 drills



- Item No. 10528** Magnetic depth stop for cutter



Support sleeve for short welding point bits

- Item No. 10900** 5 and 6 mm
- Item No. 10976** 8 and 10 mm