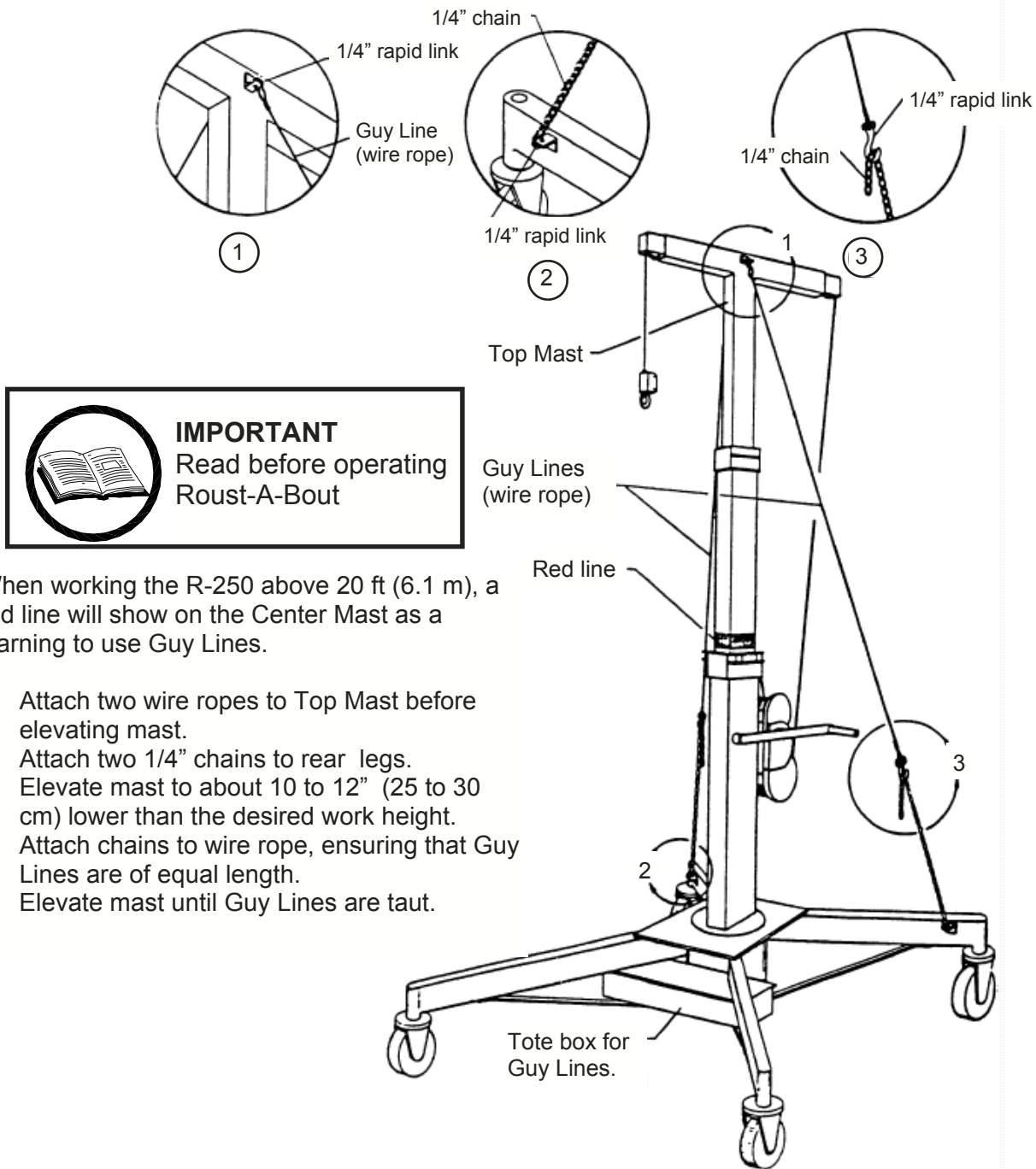


### 13. Guy Lines



When working the R-250 above 20 ft (6.1 m), a red line will show on the Center Mast as a warning to use Guy Lines.

1. Attach two wire ropes to Top Mast before elevating mast.
2. Attach two 1/4" chains to rear legs.
3. Elevate mast to about 10 to 12" (25 to 30 cm) lower than the desired work height.
4. Attach chains to wire rope, ensuring that Guy Lines are of equal length.
5. Elevate mast until Guy Lines are taut.